

**AMENDMENTS TO THE CLAIMS**

Claims 1-6 (Canceled)

7. (New) A process for manufacturing a medicinal and/or any active substance containing product from at least two strip tapes, said process comprising the steps of:

drawing a broad web of material in its entire width from a roll which is mounted, loosely rotatable on a take-up mandrel and conveying it to a multiple circular knife roll;

separating said broad web into individual strips by means of said multiple circular knife roll;

conveying each of said strips through a vacuum conveyor channel, whereby each strip is turned on its way to said channel or on its way through said channel by about 90°;

leading said strips together at the end of said channel in such a way that said strips lie on top of each other; and

thereafter conveying said strips for further processing, wherein the step of drawing the web from the roll and conveying the web to said multiple circular knife roll is carried through by means of a vacuum roll, said web is separated into individual strips by means of said multiple circular knife on said vacuum roll, and wherein said individual strips are conveyed through said vacuum conveyor channel by means of a vacuum.

8. (New) The process according to claim 7, wherein the further processing of said strips comprises the step of manufacturing from said strips a product selected from the group consisting of medicinal and/or active substance containing products, fillable containers and sealed-margin bags.

9. (New) The process according to claim 8, wherein dermal or transdermal patches are manufactured.

10. (New) The process according to claim 8, wherein administration forms for oral application are manufactured.

11. (New) The process according to claim 7, wherein a broad web of sheet-like materials is used.

12. (New) The process according to claim 11, wherein active substance containing sheet-like administration forms are used as said broad web of sheet-like materials.